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Revision Number 1

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code(s) SDS-PETG EN E NAT
Product Name PETG
Denmark PR No. N/A
Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use 3D Printing
Uses advised against Do not use in printers where temperatures exceed 230°C

1.3. Details of the supplier of the safety data sheet

Importer

Stratasys EMEA Regional Office
Airport Boulevard B 120
77836 Rheinmünster, Germany
Phone: +49-7229-7772-0

Manufacturer Address

MakerBot Industries LLC
One MetroTech Center, 21st Floor
Brooklyn, NY 11201
USA
1 347 334 6800

For further information, please contact

Company Phone Number 1 347 334 6800

E-mail address RegulatoryCompliance@MakerBot.com

1.4. Emergency telephone number

Emergency Telephone

- +44 1865 407333 - Global – English Language response
- +44 1235 239670 - Europe - Multi lingual response
- +1 215 207 0061 - USA – Multi-lingual response
- +65 3158 1074 - Asia Pacific - Multi lingual response
- +61 2 8014 4558 - Australia - English Language response
- +86 512 8090 3042 - China - Chinese response
- +64 0800 446 881 - New Zealand - English Language response

Austria Poison Information Center (AT): +43-(0)1-406 43 43
Belgium Poison Center (BE): +32 70 245 245
Croatia Poison Control (CR): +385 1 2348 342
Czech Republic Poison Control (CS): +420 224 919 293, +420 224 915 402
Denmark Poison Control Hotline (DK): +45 82 12 12 12
Estonia Poison Control (ET): 16662, (+372) 626 93 90
Finland Poison Information Centre (FI): +358 9 471 977
France ORFILA (FR): + 01 45 42 59 59
Germany Poison Center Berlin (DE): +49 030 30686 790 (24 h service, Advice in German and

	English)
Greece	Poison Information Center (EL): (0030) 2107793777
Hungary	Poison Information Service (HU): (+ 36-80) 201-199
Iceland	Poison Information Center: 543 2222
Italy	Poison Center, Milan (IT): +39 02 6610 1029
Latvia	Poison Information Center (LV): +371 67042473
Lithuania	Poison Information Office (LT): +370 5236 20 52 or +370 687 53 378
Luxembourg	Belgian Poison Center: (+352) 8002-5500
Netherlands	National Poisons Information Center (NVIC): 030-274 8888
Norway	Poison Center: 22 59 13 00
Portugal	Poison Information Center (PT): +351 21 330 3284
Spain	Poison Information Service (ES): +34 91 562 04 20
Sweden	112 – ask for Poisons Information

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.3. Other hazards

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. See section 7 for more information. See section 8 for more information.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2 Mixtures

Full text of H- and EUH-phrases: see section 16

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation	No hazards which require special first aid measures. Move to fresh air in case of accidental inhalation of vapors or decomposition products. Get medical attention.
Eye contact	No hazards which require special first aid measures. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if symptoms occur.
Skin contact	No hazards which require special first aid measures. If skin irritation or rash occurs: Get medical advice/attention.
Ingestion	IF SWALLOWED. Rinse mouth thoroughly with water. Get immediate medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms Molten material may cause thermal burns.

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment

Unsuitable extinguishing media No information available.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical No information available.

5.3. Advice for firefighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment Handle in accordance with good industrial hygiene and safety practice.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Handle in accordance with good industrial hygiene and safety practice.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling Ensure adequate ventilation.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep tightly closed in a dry and cool place.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Material Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure disclaimer No hazards are expected under normal use. Avoid generation of dust particles.

8.1. Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Derived No Effect Level (DNEL) No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Personal protective equipment

Eye/face protection No special protective equipment required.

Skin and body protection When handling hot material, use heat resistant gloves.

Respiratory protection Minimize dust generation and accumulation. Wear respiratory protection.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls No information available.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Solid
Appearance	Monofilament
Odor	No data available
Color	Characteristic
Odor threshold	No data available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	

Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	Insoluble in water	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	454 °C	
Decomposition temperature	>250	
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidizing properties	No information available	

9.2. Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Reactivity Stable under recommended storage conditions.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Temperatures above 230°C / 446°F.

10.5. Incompatible materials

Incompatible materials Oxidizing agent. Strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products Burning produces obnoxious and toxic fumes. Aldehydes. Carbon monoxide. Carbon

dioxide (CO₂).

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Information on likely routes of exposure

Product Information

Inhalation	May cause irritation of respiratory tract. Vapors may be irritating to eyes, nose, throat, and lungs.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

Information on toxicological effects

Symptoms No information available.

Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document mg/kg

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	.
Reproductive toxicity	The product contains no substances known to be hazardous to health in concentrations which need to be taken into account.
STOT - single exposure	None known.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity	The environmental impact of this product has not been fully investigated
Unknown aquatic toxicity	Contains 0 % of components with unknown hazards to the aquatic environment.

12.2. Persistence and degradability

Persistence and degradability	No information available.
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12.3. Bioaccumulative potential

Bioaccumulation	Not likely to bioaccumulate.
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12.4. Mobility in soil

Mobility in soil	No information available.
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12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment	No information available.
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12.6. Other adverse effects

Other adverse effects	No information available.
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Section 13: DISPOSAL CONSIDERATIONS
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13.1. Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Not applicable.

Section 14: TRANSPORT INFORMATION
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IMDG

14.1 UN Number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Marine pollutant	Not applicable
14.6 Special Provisions	None
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	No information available

RID

14.1 UN Number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated

14.5 Environmental Hazard	Not applicable
14.6 Special Provisions	None

ADR

14.1 UN Number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental Hazard	Not applicable
14.6 Special Provisions	None

IATA

14.1 UN Number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental Hazard	Not applicable
14.6 Special Provisions	None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorizations and/or restrictions on use:

This product does not contain substances subject to authorization (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

15.2. Chemical safety assessment

Chemical Safety Report No information available

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitization	Calculation method
Skin sensitization	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration toxicity	Calculation method
Ozone	Calculation method

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This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

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End of Safety Data Sheet

Product Brand

MAKERBOT